

[0060] FIG. 8 shows another embodiment of a HEMT 100 according to the present invention that is similar to the HEMT 10 shown in FIGS. 1 and 2 and has a substrate 12, nucleation layer 14, buffer layer 16, barrier layer 18, source electrode 20, drain electrode 22, gate 24, 2DEG 26 and first spacer layer 28. However, instead of having a single first field plate, it has a first field plate that is separated into a source field plate 102 and a drain field plate 104. The source field plate 102 overlaps the source side of the gate 24 and extends a distance L_{fs} on the spacer layer 28 toward the source electrode 20, with L_{fs} being in the range of distances described above. The drain field plate 104 overlaps the gate 24 and extends a distance L_{fd} on the spacer layer 28 toward the drain contact 22, with L_{fd} being in the range of distances described above. The source and drain field plates 102, 104 can each be connected to the source contact 20 or the gate 24 (using the methods described above), or one can be connected to the source contact 20 and the other connected to the gate 24.

[0061] In different embodiments, the source and drain field plates 102, 104 do not need to overlap the gate 24, and one or both can have a gap between the edge of the gate and the edge of the field plate. Overlapping of the gate can introduce additional capacitance that can negatively impact performance. For source and drain field plates to effectively reduce the electric field, a gap between the edge of the gate and the field plates must be relatively small, which can present some difficulties during fabrication. By having the field plates 102, 104 overlap the gate 24, the HEMT can be fabricated without having to meet the tolerances of this small gap. In determining whether to use an overlapping field plate or non-overlapping field plate, the ease of manufacturing is balanced with the reduced capacitance.

[0062] The structures of the present invention can also be used in other types of transistors made of different material systems. FIG. 9 shows one embodiment of a MESFET 110 according to the present invention that is silicon carbide based. MESFET 110 comprises a silicon carbide substrate 112 on which a silicon carbide buffer 114 and a silicon carbide channel layer 116 are formed with the buffer 114 sandwiched between the channel layer 116 and substrate 112. The buffer 114 and channel layer 116 generally form the MESFET's active region. Source and drain electrodes 118, 120 are formed in contact with the channel layer 116 and a gate 122 is formed on the channel layer 116 between the source and drain electrodes 118, 120. In the preferred embodiment, the gate 122 is recessed in the channel layer 116, although it can also be on the channel layer 116 without recess as long as adequate electrical contact is made between the two. The gate 122 can also be partially recessed, with only part of its bottom surface recessed in the channel layer 116.

[0063] A non-conducting (dielectric) spacer layer 124 is formed over the gate 122 and the surface of the channel layer 116 between the gate 122 and the source and drain electrodes 118, 120. Similar to the spacer layer 28 described above and shown in FIGS. 1 and 2, the spacer layer 124 can comprise a layer of non-conducting material such as a dielectric, or a number of different layers of non-conducting materials such as different dielectrics.

[0064] A first field plate 126 is formed on the spacer layer 124 between and over the gate 122 and extends a distance

L_{fs} on the spacer layer 124 toward the source electrode 118, and a distance L_{fd} toward the drain electrode 120, both in the range of distances described above. The field plate 126 can also be connected to either the source electrode 118 or the gate 122 using the same connecting structures as described above. The first field plate can also comprise more than one field plate, such as the two piece drain field plate and source field plate arrangement described above.

[0065] A second non-conducting spacer layer 128 (in phantom) can be formed over the first field plate 126 and first spacer layer 124 and is similar to second spacer layer 40 described above and shown in FIG. 3. Similarly, a second field plate 130 (in phantom) is provided on the second spacer layer 128, and is similar to the second field plate 42 described above and shown in FIG. 3, and is similarly connected.

[0066] FIG. 10 shows another embodiment of a silicon carbide MESFET 140 according to the present invention that has similar features of the MESFET 110 in FIG. 9, including a substrate 112, buffer 114, channel layer 116, source electrode 118, drain electrode 120. A recessed gate 142 is formed on the channel layer 116 between the source and drain electrodes 118, 120, although it can also be on the channel layer 116. MESFET 140 also comprises a spacer layer 144 that does not overlap the gate 142, but covers at least part of the surface of the channel layer 116 between the gate 142 and the source and drain electrodes 118, 120. Field plate 146 is formed integral with the gate 142 and extends a distance L_{fs} on the spacer layer 144 toward the source electrode 118, and a distance L_{fd} toward the drain electrode 120, both in the range of distances described above. The spacer layer 144 can be a dielectric material and in those instances where the spacer layer 144 is formed before device metallization, the spacer layer can comprise an epitaxial material as described above.

[0067] FIG. 11 shows a table 130 comparing the operating characteristics of GaN based HEMT (Device A) with no gate-source field plate compared to the operating characteristics of a GaN based HEMT (Device B) with a gate-source field plate having a length of 0.2 microns. The measurements of Device A and B were taken in reference to power degradation at 200C class-C operation for 10 hours with $V_g = -7V$ at 4 gigahertz (GHz) driven to 1 decibel (dB) compression. The measurements show breakdown in Device A, while Device B does not experience breakdown under the same conditions.

[0068] It is understood that the field plate arrangement can be applied to other transistors beyond HEMTs and MESFETs, with one example being a Metal Oxide Semiconductor Heterostructure Field Effect Transistor (MOSHFET). In MOSHFETs, the spacer layer can be formed between the gate and the MOSHFETs active region. The spacer layer can be partially removed from under the gate so that the gate is on a then spacer (insulator) layer while the field plate is on a thicker spacer (insulator) layer. The gate would still be "in contact" with the active region through the insulator layer, with the MOSHFET arrangement designed to reduce gate leakage.

[0069] The embodiments above provide wide bandgap transistors with improved power at microwave and millimeter wave frequencies. The transistors exhibit simultaneous high gain, high power, and more stable operation due to